

Certificate No. : IB-2006-004-B

Issue No. : 15

Date : 13 April 2018

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Table 1

1.	Review the quality manual.
2.	Preinspection meeting and surveillance of fabricator facilities/plants.
3.	Review fabrication and erection procedures.
4.	Review of welding procedures specification, procedure qualification records and welder qualification records.
5.	Verify weld joints for inspection and testing if required. Witness site testing if required. Review all results for compliance to codes and standard.
6.	Review all documents and records including but not limited to Welding Procedures and Testing.
7.	Verify all welding procedure and welder qualification records at site.
8.	Review of material test certificates/records, verify or inspect material and processes prior to fabrication.
9.	Inspect delivered structural members for damage due to handling and transportation.
10.	Perform visual inspection and verify dimensional records.
11.	Inspect the assembly of structural members at erection site prior to welding.
12.	Witness cutting and joint preparations, verify joint geometry and inspect fit.
13.	Verify that welding processes are carried out in accordance with the approved welding procedure and relevant documents.
14.	Verify the weld joints for inspection and testing. Witness NDT for site testing if required. Review all results for compliance to codes and standards.
15.	Inspect all welds.
16.	Final inspection of all structural members.

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Table 2

1.	Review inspection & test plans.
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