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Approved Process Sources D1-4426

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Approved Process Sources D1-4426

Document D1-4426 - Processes for BE10028864

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Detail Information for Processor Code number: BE10028864

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**Address:** 18100 S WILMINGTON AVE,  
**City/town:** RANCHO DOMINGUEZ  
**Province/state:** CA 90220  
**Country:** UNITED STATES  
**Area:** CA  
**Contact Name:** Kristina Plaza

[400A](#) [NDT](#)

[402](#) [NDT](#)

[403](#) [NDT](#)

**Phone:** [NDT](#) 310-632-8500 21253

**Fax:** [310](#) [NDT](#)

**Process** **\*Nadcap** **Limitation** **Doc Notes** **Nomenclature** **Classification**

stainless steels.

Also approved to pre-penetrant touch

Liquid Penetrant

410A NDT

411 NDT

412 NDT

420A NDT

421 NDT

430 NDT

430A NDT

430B NDT

431 NDT

431A NDT

431B NDT

432 NDT

434 NDT

436A NDT

436B NDT

436C NDT

436E NDT

437 NDT

magnesium, and stainless steels.

Also approved to pre-penetrant touch

None

aluminum, titanium, magnesium, and stainless steels

Penetrant Inspection

STM-E-1417

Also approved to pre-penetrant touch

None

aluminum, titanium, magnesium, and stainless steels.

Penetrant Inspection

MIL-STD-866

Standard Practice for

437A	NDT						
437C	NDT						2
848A	NDT	A3					

437A NDT A3

437C NDT A3

848A NDT A3

None None

Ultrasonic Inspection of Rounds and Curved Shapes STM-E-375

None Method II

Cleaning - Descaling of titanium, Method II PIG-5762

L410 NDT

L421 NDT

L424 NDT

None

Process Solution Control

Chem. Testing

L430B NDT

M400 NDT

M410A NDT

M424 NDT

S400 NDT

<a href="#">S410A</a>	<a href="#">NDT</a>	None	Iso	Penetrant Inspection -	PS21202
<a href="#">S410B</a>	<a href="#">NDT</a>		P3		
<a href="#">S410C</a>	<a href="#">NDT</a>			Penetrant Inspection - Be Ilium	PS21202
<a href="#">S410D</a>	<a href="#">NDT</a>	None	Iso approved to pre-penetrant tch.	Penetrant Inspection - Cobalt - Nickel	PS21202
<a href="#">S410E</a>	<a href="#">NDT</a>	None	Iso approved to pre-penetrant tch.	Penetrant Inspection - Copper	S21202
<a href="#">S410H</a>	<a href="#">NDT</a>				
<a href="#">S410J</a>	<a href="#">NDT</a>	None	Iso approved or pre-	Penetrant Inspection Maanesium	PS21202
<a href="#">S421</a>	<a href="#">NDT</a>				
<a href="#">S430</a>	<a href="#">NDT</a>	None		Penetrant Inspection Stainless Steels	PS21202
<a href="#">S430G</a>	<a href="#">NDT</a>				

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